

### RIS-FLANGE2-SO-VENT-MK2 & RIS-FLANGE2-VENT-MK2 INSTRUCTIONS

The RIS-FLANGE2-SO-VENT-MK2 with an added lever operated shut-off feature allows line testing without any disassembly in the containment chamber.

**N.B:** It is important that the lever is locked in the 'open' position for normal vent operation using the cable tie supplied.

### INSTALLATION

1. Check that the tank lid surface, body, flange faces and gaskets are clean.
2. Locate the vent assembly in position on the flange port and hand tighten the base flange screws (M8 x 20) into the tank-lid so that the flange is still free to swivel.
3. Align the body as required and make the side port connection to the vent pipe work. Hand tighten the (M8 x 25) screws into the body.
4. Torque all screws to 20 N/m (15 ft/lbs) with a torque wrench and 13mm socket.
5. Test the vent pipe work for vapour tightness.
6. Each assembly is supplied complete with a choice of three labels. The labels supplied are:

VENT

VR II VENT

STAGE 1b  
MANIFOLD

Affix the correct label to suit the type of vent line being installed.

7. When installing the **RIS-FLANGE2-SO-VENT-MK2** (shut off) version:

**After testing** wrap the cable tie through the 'flip over lever' cross hole and around the side entry pipe work and lock in the normal 'open' position.