

### RIS-FLANGE2-SO-SUCTION-R2-MK2 INSTRUCTIONS

The RIS-FLANGE2-SO-SUCTION with an added lever operated shut-off feature allows line testing without any disassembly in the containment chamber.

It is important that the lever is locked in the 'open' position for normal operation using a cable tie of the type supplied.

### INSTALLATION

1. Carefully check that the tank mounted thread and the **RIS-FLANGE2-SO-SUCTION** fitting thread are clean and undamaged.
2. Position the **RIS-FLANGE2-SO-SUCTION** assembly on the tank thread fitting and hand tighten.
3. Apply sufficient further tightening to align the **RIS-FLANGE2-SO-SUCTION** assembly to achieve correct outlet positioning and security.
4. Connect the remaining application to the **RIS-FLANGE2-SO-SUCTION** assembly as required.
5. Test pipe work for vapour tightness.

After testing the **RIS-FLANGE2-SO-SUCTION** assembly secure the cable tie through the 'flip over lever' cross hole and around the side entry pipe work to lock in the normal 'open' position.



Also available for VENTS, see **RIS-FLANGE2-SO-VENT-R2**.

For Flanged Tank lids – see **RIS-FLANGE2-SO-VENT** and **RIS-FLANGE2-SO-SUCTION**.